

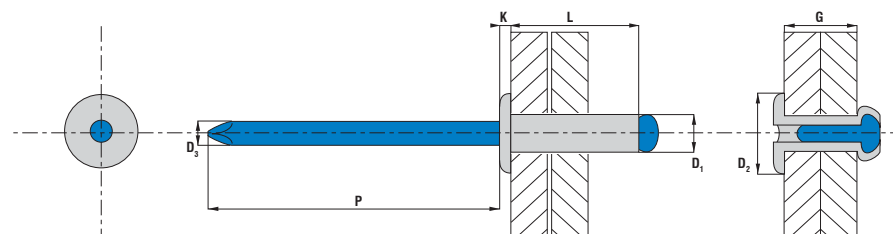
ASD OPEN TYPE 2.4/3.0

For installation information please refer to the tooling overview and manuals on our website www.scell-it.com
 Pour les conditions de pose, merci de vous référer à la description de l'outil et aux manuels disponibles sur notre site web.
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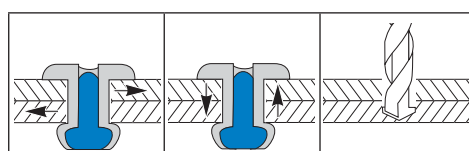


ASD2.4-3.0FICHE

ENGLISH	FRANÇAIS	DEUTSCH	CZECH
Mandrel : Steel	Tige : Acier	Dorn : Stahl	trn : Ocel
Body : Aluminium	Corps : Aluminium	Körper : Aluminium	dfik : Hliník
Dome head	Tête plate	Flachrundkopf	plochá hlava



PART NO/REF	D ₁	L	D ₂	K	D ₃	P	G
	Ø (mm)	(mm) +1.0 / -0.2	Ø (mm)	(mm)	Ø (mm)	mini (mm)	min-max (mm)
ASD2404	2.4 +0.08 / -0.10	4.0	5.0 -0.7 / +0.0	0.65 -0.19 / +0.15	1.40	25	0.5-2.0
ASD2406		6.0					2.0-4.0
ASD2408		8.0					4.0-6.0
ASD2410		10.0					6.0-8.0
ASD2412		12.0					8.0-10.0
ASD3004	3.0 +0.08 / -0.10	4.0	6.5 -0.7 / +0.0	0.8 -0.2 / +0.2	1.75	26	0.5-1.5
ASD3006		6.0					1.0-3.5
ASD3008		8.0					3.5-5.5
ASD3010		10.0					5.5-7.0
ASD3012		12.0					7.0-9.0
ASD3014		14.0					9.0-11.0
ASD3016		16.0					11.0-13.0
ASD3018		18.0					13.0-15.0
ASD3020		20.0					15.0-17.0



D ₁ (mm)	(N)	(N)	Ø (mm)
2.4	314	353	2.5
3.0	620	810	3.1

UNIT PLANT CERTIFICATES



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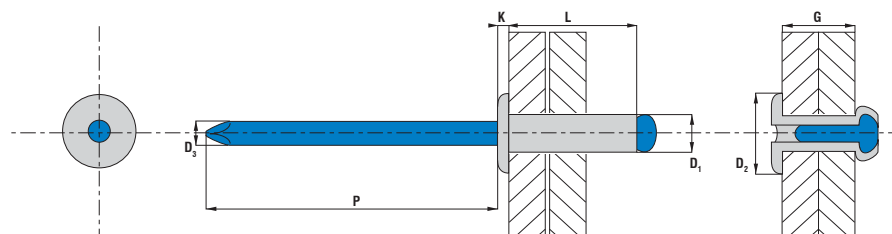
ASD OPEN TYPE 3.2/4.0

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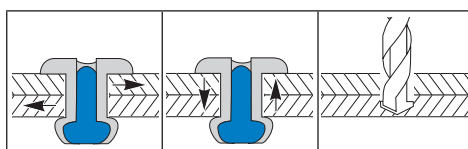


ASD3.2-4.0FICHE

ENGLISH	FRANÇAIS	DEUTSCH	CZECH
Mandrel : Steel	Tige : Acier	Dorn : Stahl	trn : Ocel
Body : Aluminium	Corps : Aluminium	Körper : Aluminium	dfik : Hliník
Dome head	Tête plate	Flachrundkopf	plochá hlava



PART NO/REF	D ₁	L	D ₂	K	D ₃	P	G
	Ø (mm)	(mm) +1.0 / -0.2	Ø (mm)	(mm)	Ø (mm)	mini (mm)	min-max (mm)
ASD3206	3.2 +0.08 / -0.10	6.0	6.5 -0.7 / +0.0	0.8 -0.2 / +0.2	1.25	27	1.5-3.5
ASD3208		8.0					3.5-5.5
ASD3210		10.0					5.5-7.0
ASD3212		12.0					7.0-9.0
ASD3214		14.0					9.0-11.0
ASD3216		16.0					11.0-13.0
ASD3218		18.0					13.0-15.0
ASD3220		20.0					15.0-17.0
ASD3225		25.0					17.0-22.0
ASD4006	4.0 +0.08 / -0.15	6.0	8.0 -1.0 / +0.0	1.0 -0.3 / +0.3	2.18	27	1.0-3.0
ASD4007		7.0					2.0-4.0
ASD4008		8.0					3.0-5.0
ASD4010		10.0					5.0-6.5
ASD4012		12.0					6.5-8.5
ASD4014		14.0					8.5-10.5
ASD4016		16.0					10.5-12.5
ASD4018		18.0					12.5-14.5
ASD4020		20.0					14.5-16.5
ASD4023		23.0					16.5-19.0
ASD4025		25.0					19.0-21.5
ASD4030		30.0					21.5-26.0
ASD4035		35.0					26.0-30.0



D ₁ (mm)	(N)	(N)	Ø (mm)
3.2	760	980	3.3
4.0	1 080	1 580	4.1

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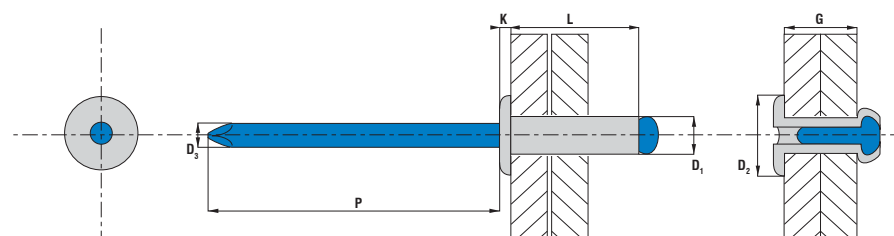
ASD OPEN TYPE 4.8

For installation information please refer to the tooling overview and manuals on our website www.scell-it.com
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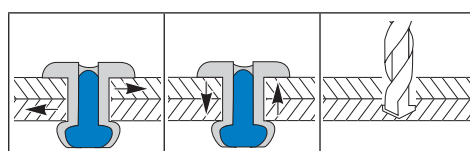


ASD4.8FICHE

ENGLISH	FRANÇAIS	DEUTSCH	CZECH
Mandrel : Steel	Tige : Acier	Dorn : Stahl	trn : Ocel
Body : Aluminium	Corps : Aluminium	Körper : Aluminium	dfik : Hliník
Dome head	Tête plate	Flachrundkopf	plochá hlava



PART NO/REF	D ₁	L	D ₂	K	D ₃	P	G
	Ø (mm)	(mm) +1.0 / -0.2	Ø (mm)	(mm)	Ø (mm)	mini (mm)	min-max (mm)
ASD4806	4.8 +0.08 / -0.15	6.0	9.5 -1.0 / +0.0	1.1 -0.3 / +0.3	2.70	27	1.0-3.0
ASD4808		8.0					3.0-4.5
ASD4810		10.0					4.5-6.0
ASD4812		12.0					6.0-8.0
ASD4814		14.0					8.0-10.0
ASD4816		16.0					10.0-12.0
ASD4818		18.0					12.0-14.0
ASD4820		20.0					14.0-16.0
ASD4822		22.0					16.0-18.0
ASD4825		25.0					18.0-21.0
ASD4830		30.0					23.0-25.0
ASD4835		35.0					25.0-30.0
ASD4840		40.0					30.0-35.0
ASD4845		45.0					35.0-40.0
ASD4850		50.0					40.0-45.0
ASD4860		60.0					45.0-55.0
ASD4870		70.0					55.0-65.0
ASD4880		80.0					65.0-75.0



D ₁ (mm)	(N)	(N)	Ø (mm)
4.8	1 580	2 230	4.9

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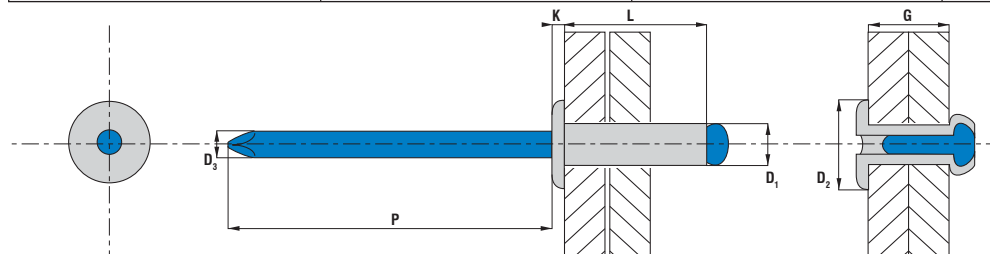
ASD OPEN TYPE 6.0/6.4

For installation information please refer to the tooling overview and manuals on our website www.scell-it.com
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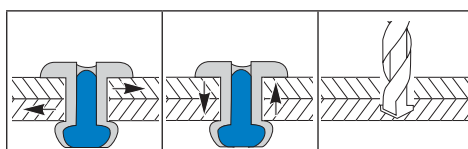


ASD6.0-6.4FICHE

ENGLISH	FRANÇAIS	DEUTSCH	CZECH
Mandrel : Steel	Tige : Acier	Dorn : Stahl	trn : Ocel
Body : Aluminium	Corps : Aluminium	Körper : Aluminium	dfik : Hliník
Dome head	Tête plate	Flachrundkopf	plochá hlava



PART NO/REF	D ₁	L	D ₂	K	D ₃	P	G
	Ø (mm)	(mm)+1.0 / -0.2	Ø (mm)	(mm)	Ø (mm)	mini (mm)	min-max (mm)
ASD6008	6.0 +0.08 / -0.15	8.0	12.0 -1.5 / +0.0	1.5 -0.4 / +0.4	3.60	31	2.0-4.0
ASD6010		10.0					4.0-6.0
ASD6012		12.0					6.0-8.0
ASD6016		16.0					9.0-11.0
ASD6018		18.0					11.0-13.0
ASD6022		22.0					13.0-16.0
ASD6026		26.0					16.0-20.0
ASD6030		30.0					20.0-24.0
ASD6035		35.0					24.0-29.0
ASD6410	6.4 +0.08 / -0.15	10.0	13.0 -1.5 / +0.0	1.8 -0.4 / +0.4	3.85	31	2.0-5.0
ASD6412		12.0					4.0-6.0
ASD6415		15.0					6.0-9.0
ASD6418		18.0					9.0-13.0
ASD6422		22.0					13.0-16.0
ASD6426		26.0					16.0-20.0
ASD6430		30.0					20.0-24.0
ASD6435		35.0					24.0-30.0
ASD6440		40.0					30.0-35.0



D ₁ (mm)	(N)	(N)	Ø (mm)
6.0	2 400	3 600	6.1
6.4	2 460	4 090	6.5

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